

# Cheese Manufacturing: 2002

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## 2002 Economic Census

*Manufacturing*

Industry Series



U S C E N S U S B U R E A U

*Helping You Make Informed Decisions*

U.S. Department of Commerce  
Economics and Statistics Administration  
U.S. CENSUS BUREAU



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-- Not applicable for this report.

**Table 1. Historical Statistics for the Industry: 2002 and Earlier Years**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	All estab- lish- ments <sup>3</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
311513, Cheese manufacturing .....	366	501	37 681	1 281 496	30 982	60 966	958 230	5 015 255	17 067 265	22 057 742	'544 744
2001..	N	N	37 005	1 208 658	32 162	64 525	925 228	4 753 517	17 256 267	21 935 851	582 528
2000..	N	N	36 186	1 166 191	31 708	63 669	896 603	4 764 085	15 015 688	19 755 070	419 381
1999..	N	N	36 143	1 096 193	31 017	61 390	851 011	4 918 258	17 374 578	22 343 471	512 979
1998..	N	N	36 566	1 001 062	29 677	60 270	759 402	5 402 961	17 257 062	22 553 035	437 114
1997..	399	524	36 543	1 005 266	29 019	59 587	744 368	4 376 509	15 858 773	20 232 146	478 340

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

<sup>2</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>3</sup>Includes establishments with payroll at any time during the year.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 2. Industry Statistics for Selected States: 2002**

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
311513, Cheese manufacturing												
United States .....	—	501	278	37 681	1 281 496	30 982	60 966	958 230	5 015 255	17 067 265	22 057 742	'544 744
California .....	—	51	31	4 415	163 440	3 340	6 790	110 581	498 841	1 904 186	2 388 120	'124 209
Florida .....	2	4	1	215	7 016	184	359	5 573	10 248	47 347	57 740	'1 269
Michigan .....	—	10	4	495	16 162	358	720	11 084	53 129	159 512	212 017	'4 031
Minnesota .....	—	20	13	2 629	86 383	2 255	4 548	69 344	440 820	1 566 154	1 995 276	'28 142
New Jersey .....	4	18	8	615	17 410	475	1 024	12 104	59 797	148 872	208 438	'7 189
New Mexico .....	—	5	3	598	18 136	453	1 057	13 171	111 940	378 497	488 000	'13 198
New York .....	—	30	16	2 624	77 913	2 339	3 905	64 082	375 844	975 074	1 362 108	'38 974
Pennsylvania .....	—	24	10	1 625	56 756	1 336	2 671	44 924	225 977	572 634	797 264	'16 428
South Dakota .....	—	8	5	481	14 652	385	797	10 664	24 149	323 063	352 035	'2 896
Utah .....	1	7	4	1 020	32 422	908	1 851	27 330	102 999	520 223	625 909	'6 891
Vermont .....	6	8	7	749	23 462	591	1 193	14 318	97 247	331 800	428 841	'7 479
Wisconsin .....	—	177	108	12 759	438 565	10 551	20 321	327 160	1 668 384	5 800 019	7 438 074	'146 180

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

# Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
<b>311513, Cheese manufacturing</b>	
Companies <sup>1</sup> .....	number.. 366
All establishments <sup>2</sup> .....	number.. 501
Establishments with 1 to 19 employees .....	number.. 223
Establishments with 20 to 99 employees .....	number.. 162
Establishments with 100 employees or more .....	number.. 116
All employees <sup>3</sup> .....	number.. 37 681
Total compensation .....	\$1,000.. 1 653 084
Annual payroll .....	\$1,000.. 1 281 496
Total fringe benefits .....	\$1,000.. 371 588
Production workers, average for year .....	number.. 30 982
Production workers on March 12 .....	number.. 30 696
Production workers on May 12 .....	number.. 30 961
Production workers on August 12 .....	number.. 31 160
Production workers on November 12 .....	number.. 31 037
Production worker hours .....	1,000.. 60 966
Production worker wages .....	\$1,000.. 958 230
Total cost of materials .....	\$1,000.. 17 067 265
Materials, parts, containers, packaging, etc., used .....	\$1,000.. 15 969 178
Resales .....	\$1,000.. 831 473
Purchased fuels .....	\$1,000.. 112 768
Purchased electricity .....	\$1,000.. 131 987
Contract work .....	\$1,000.. 21 859
Quantity of electricity purchased for heat and power .....	1,000 kWh.. 2 370 823
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. 1 181
Total value of shipments .....	\$1,000.. 22 057 742
Primary products value of shipments .....	\$1,000.. 19 265 988
Secondary products value of shipments .....	\$1,000.. 1 839 434
Total miscellaneous receipts .....	\$1,000.. 952 320
Value of resales .....	\$1,000.. 937 360
Contract receipts .....	\$1,000.. 5 473
Other miscellaneous receipts .....	\$1,000.. 9 487
Primary products specialization ratio .....	percent.. 91
Value of primary products shipments made in all industries .....	\$1,000.. 20 096 618
Value of primary products shipments made in this industry .....	\$1,000.. 19 265 988
Value of primary products shipments made in other industries .....	\$1,000.. 830 630
Coverage ratio .....	percent.. 96
Value added .....	\$1,000.. 5 015 255
Total inventories, beginning of year .....	\$1,000.. 1 388 823
Finished goods inventories .....	\$1,000.. 937 306
Work-in-process inventories .....	\$1,000.. 107 950
Materials and supplies inventories .....	\$1,000.. 343 567
Total inventories, end of year .....	\$1,000.. 1 480 952
Finished goods inventories .....	\$1,000.. 957 425
Work-in-process inventories .....	\$1,000.. 112 609
Materials and supplies inventories .....	\$1,000.. 410 918
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. '5 458 493
Total capital expenditures (new and used) .....	\$1,000.. '544 744
Buildings and other structures (new and used) .....	\$1,000.. '117 127
Machinery and equipment (new and used) .....	\$1,000.. '427 617
Automobiles, trucks, etc., for highway use .....	\$1,000.. '8 966
Computers and peripheral data processing equipment .....	\$1,000.. '18 371
All other expenditures for machinery and equipment .....	\$1,000.. '400 280
Total retirements .....	\$1,000.. '208 181
Gross value of depreciable assets at end of year .....	\$1,000.. '5 795 056
Depreciation charges during year .....	\$1,000.. '347 462
Total rental payments .....	\$1,000.. 223 901
Buildings and other structures .....	\$1,000.. 64 434
Machinery and equipment .....	\$1,000.. 159 467
Total other expenses <sup>4</sup> .....	\$1,000.. 729 383
Response coverage ratio <sup>5</sup> .....	percent.. 93
Repair and maintenance services of buildings and/or machinery <sup>4</sup> .....	\$1,000.. 134 477
Communications services <sup>4</sup> .....	\$1,000.. 8 728
Legal services <sup>4</sup> .....	\$1,000.. 13 961
Accounting, auditing, and bookkeeping services <sup>4</sup> .....	\$1,000.. 5 556
Advertising and promotional services <sup>4</sup> .....	\$1,000.. 67 409
Expensed computer hardware and supplies and purchased computer services <sup>4</sup> .....	\$1,000.. 6 160
Refuse removal (including hazardous waste) services <sup>4</sup> .....	\$1,000.. 45 529
Management consulting and administrative services <sup>4</sup> .....	\$1,000.. 20 813
Taxes and license fees <sup>4</sup> .....	\$1,000.. 23 971
All other expenses <sup>4</sup> .....	\$1,000.. 402 781

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Based on Annual Survey of Manufactures (ASM) sample data.

<sup>5</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 4. Industry Statistics by Employment Size: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E <sup>1</sup>	All establishments <sup>2</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
311513, Cheese manufacturing											
All establishments .....	—	501	37 681	1 281 496	30 982	60 966	958 230	5 015 255	17 067 265	22 057 742	'544 744
Establishments with—											
1 to 4 employees .....	9	122	254	7 675	207	397	5 742	21 269	93 950	115 203	'2 552
5 to 9 employees .....	9	45	306	10 630	258	526	8 031	31 409	133 242	163 611	'3 433
10 to 19 employees .....	6	56	772	26 024	618	1 216	18 261	87 475	338 471	424 055	'8 181
20 to 49 employees .....	1	71	2 332	73 242	1 781	3 581	48 607	201 115	971 921	1 162 372	'30 590
50 to 99 employees .....	—	91	6 647	213 320	5 424	10 903	160 060	756 799	3 092 605	3 868 057	'90 324
100 to 249 employees .....	—	77	11 497	396 187	9 425	18 688	302 877	1 438 585	5 743 542	7 168 374	'179 954
250 to 499 employees .....	—	33	11 306	386 572	9 369	18 435	288 754	1 679 171	5 297 137	6 955 505	'178 165
500 to 999 employees .....	—	5	h	D	D	D	D	D	D	D	D
1,000 to 2,499 employees .....	—	1	g	D	D	D	D	D	D	D	D
2,500 employees or more .....	—	—	—	—	—	—	—	—	—	—	—
Administrative records <sup>4</sup> .....	9	188	909	29 576	771	1 545	23 191	91 700	414 710	506 408	'11 138

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 5. Industry Statistics by Primary Product Class Specialization: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments <sup>1</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)				
311513	Cheese manufacturing .....	501	37 681	1 281 496	30 982	60 966	958 230	5 015 255	17 067 265	22 057 742	'544 744
3115131	Natural cheese (cheddar, Swiss, Italian, brick, cream, grated, dried, etc.), except cottage cheese .....	222	25 656	865 673	20 999	41 092	640 336	3 103 389	12 426 231	15 495 737	'436 301
3115134	Process cheese and related products .....	58	9 559	338 159	7 988	16 013	260 140	1 626 840	3 872 809	5 514 936	'88 453
3115137	Cheese substitutes and imitations ..	11	f	D	D	D	D	D	D	D	D
311513A	Raw liquid whey .....	2	c	D	D	D	D	D	D	D	D

<sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6a. Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
311513	Cheese manufacturing .....	2002.. N 1997.. N	X X	X X	20 096 618 18 221 638
3115131	Natural cheese (cheddar, Swiss, Italian, brick, cream, grated, dried, etc.), except cottage cheese .....	2002.. N 1997.. N	X X	X X	13 721 884 13 102 105
31151311	Natural cheese (cheddar, Swiss, Italian, brick, cream, grated, dried, etc.), except cottage cheese .....	2002.. N 1997.. N	X X	X X	13 688 158 13 085 286
3115131111	Natural cheese, except lowfat and cottage cheese, shipped in consumer packages or containers (3 lb or less) .....	2002.. 79 1997.. 106	X X	S P2 319.0	4 322 559 3 973 946
3115131121	Natural cheese, except lowfat and cottage cheese, shipped in packages or containers (more than 3 lb) or in bulk .....	2002.. 118 1997.. 168	X X	q5 998.1 P5 726.0	8 267 861 8 027 082
3115131131	Natural cheese, lowfat, except cottage cheese, shipped in consumer packages or containers (3 lb or less) .....	2002.. 25 1997.. 28	X X	S q200.4	343 950 367 985
3115131141	Natural cheese, lowfat, except cottage cheese, shipped in packages or containers (more than 3 lb) or in bulk .....	2002.. 29 1997.. 42	X X	P532.7 471.4	753 788 716 273
3115131Y	Natural cheese (cheddar, Swiss, Italian, brick, cream, grated, dried, etc.), except cottage cheese, nsk .....	2002.. N 1997.. N	X X	X X	33 726 16 819
3115131YVV	Natural cheese (cheddar, Swiss, Italian, brick, cream, grated, dried, etc.), except cottage cheese, nsk .....	2002.. N 1997.. N	X X	X X	33 726 16 819
3115134	Process cheese and related products .....	2002.. N 1997.. N	X X	X X	5 215 208 4 325 684
31151341	Process cheese, shipped in consumer packages or containers (3 lb or less) .....	2002.. N 1997.. N	X X	X X	1 480 088 1 402 853
3115134111	Process cheese, shipped in consumer packages or containers (3 lb or less) .....	2002.. 32 1997.. 28	X X	S q761.0	1 480 088 1 402 853
31151342	All other process cheese and related products .....	2002.. N 1997.. N	X X	X X	3 699 409 2 912 167
3115134221	Process cheese, shipped in packages or containers (more than 3 lb) or in bulk .....	2002.. 24 1997.. 32	X X	P1 443.8 P1 465.8	1 987 815 1 996 697
3115134231	Cheese food .....	2002.. 17 1997.. 22	X X	P865.8 q252.4	929 453 451 161
3115134241	Cheese spread .....	2002.. 19 1997.. 19	X X	S S	330 098 273 491
3115134251	Other related cheese products, including flavored cheese dips .....	2002.. 18 1997.. 24	X X	q416.6 q112.8	452 043 190 818
3115134Y	Process cheese and related products, nsk .....	2002.. N 1997.. N	X X	X X	35 711 10 664
3115134YVV	Process cheese and related products, nsk .....	2002.. N 1997.. N	X X	X X	35 711 10 664
3115137	Cheese substitutes and imitations .....	2002.. N 1997.. N	X X	X X	489 267 345 514
31151371	Cheese substitutes and imitations .....	2002.. N 1997.. N	X X	X X	457 733 345 514
3115137111	Products substituting for natural cheese .....	2002.. 9 1997.. 10	X X	S q173.5	178 106 175 123
3115137121	Products substituting for processed cheese and related products .....	2002.. 9 1997.. 10	X X	227.0 S	279 627 170 391
3115137Y	Cheese substitutes and imitations, nsk .....	2002.. N 1997.. N	X X	X X	31 534 —
3115137YVV	Cheese substitutes and imitations, nsk .....	2002.. N 1997.. N	X X	X X	31 534 —
311513A	Raw liquid whey .....	2002.. N 1997.. N	X X	X X	118 285 113 249
311513A1	Raw liquid whey .....	2002.. N 1997.. N	X X	X X	118 285 113 249
311513A100	Raw liquid whey .....	2002.. 33 1997.. 32	X X	S S	118 285 113 249
311513W	Cheese manufacturing, nsk, total .....	2002.. N 1997.. N	X X	X X	551 974 335 086
311513WY	Cheese manufacturing, nsk, total .....	2002.. N 1997.. N	X X	X X	551 974 335 086
311513WYWW	Cheese manufacturing, nsk, for nonadministrative-record establishments .....	2002.. N 1997.. N	X X	X X	81 386 144 123
311513WYWY	Cheese manufacturing, nsk, for administrative-record establishments .....	2002.. N 1997.. N	X X	X X	470 588 190 963

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.



**Table 6b. Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3115131	Natural cheese (cheddar, Swiss, Italian, brick, cream, grated, dried, etc.), except cottage cheese	
	United States ..... 2002 ..	13 721 884
	..... 1997 ..	13 102 105
	California ..... 2002 ..	2 173 462
	..... 1997 ..	1 580 680
	Minnesota ..... 2002 ..	934 086
	..... 1997 ..	1 048 705
	New Jersey ..... 2002 ..	108 533
	..... 1997 ..	214 354
	New Mexico ..... 2002 ..	423 445
	..... 1997 ..	N
	New York ..... 2002 ..	1 048 547
	..... 1997 ..	1 174 697
	Pennsylvania ..... 2002 ..	318 113
	..... 1997 ..	379 577
	South Dakota ..... 2002 ..	322 782
	..... 1997 ..	259 683
	Utah ..... 2002 ..	288 672
	..... 1997 ..	194 348
	Vermont ..... 2002 ..	299 691
	..... 1997 ..	200 250
	Wisconsin ..... 2002 ..	4 467 729
	..... 1997 ..	4 295 948
3115134	Process cheese and related products	
	United States ..... 2002 ..	5 215 208
	..... 1997 ..	4 325 684
	California ..... 2002 ..	85 387
	..... 1997 ..	130 401
	Minnesota ..... 2002 ..	682 257
	..... 1997 ..	892 479
	New Jersey ..... 2002 ..	85 360
	..... 1997 ..	N
	Pennsylvania ..... 2002 ..	392 761
	..... 1997 ..	N
	Wisconsin ..... 2002 ..	1 732 296
	..... 1997 ..	1 347 524
3115137	Cheese substitutes and imitations	
	United States ..... 2002 ..	489 267
	..... 1997 ..	345 514
	Wisconsin ..... 2002 ..	215 047
	..... 1997 ..	114 823
311513A	Raw liquid whey	
	United States ..... 2002 ..	118 285
	..... 1997 ..	113 249
	Wisconsin ..... 2002 ..	16 854
	..... 1997 ..	36 650

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 7. Materials Consumed by Kind: 2002 and 1997**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
311513	Cheese manufacturing		
00900001	Total materials .....2002..	X	15 969 178
	.....1997..	X	14 954 835
11212000	Whole milk ..... mil cwt ..2002..	S	8 374 376
	.....1997..	q599.5	8 200 658
31151101	Fluid skim milk ..... mil cwt ..2002..	S	107 099
	.....1997..	S	79 656
31151103	Cream ..... mil cwt ..2002..	4.2	357 529
	.....1997..	q12.7	352 642
31151200	Butter ..... mil lb ..2002..	S	45 865
	.....1997..	S	43 506
31151401	Condensed and evaporated milk ..... mil lb ..2002..	p223.0	73 898
	.....1997..	S	62 619
31151407	Dry milk ..... mil lb ..2002..	S	239 549
	.....1997..	289.7	334 242
31151301	Natural cheese (excluding cottage cheese) ..... mil lb ..2002..	p3 948.1	4 021 033
	.....1997..	p2 698.0	3 862 226
31100019	Fats and oils, all types, purchased ..... mil lb ..2002..	p225.6	90 348
	.....1997..	S	84 931
31122103	High fructose corn syrup (HFCS) (solids) ..... mil lb ..2002..	S	4 511
	.....1997..	24.3	3 646
31122117	Crystalline fructose (dry fructose) ..... mil lb ..2002..	D	D
	.....1997..	D	D
31122119	Dextrose and corn syrup, including corn syrup solids (dry weight) ..... mil lb ..2002..	S	3 636
	.....1997..	p4.9	1 233
31131001	Sugar, cane and beet (sugar solids) ..... 1,000 s tons ..2002..	p7.0	2 675
	.....1997..	N	N
31151403	Whey (liquid, concentrated, and dried) and modified whey products ..... mil lb ..2002..	q510.2	156 503
	.....1997..	q579.6	148 594
00190035	Casein and caseinates ..... mil lb ..2002..	S	110 828
	.....1997..	p59.5	136 576
31132001	Chocolate (compounds, cocoa, chocolate liquor, coatings, chocolate flavoring, etc.) ..... mil lb ..2002..	D	D
	.....1997..	D	D
00190036	Flavorings (natural, imitation, etc.), excluding chocolate .....2002..	X	120 141
	.....1997..	X	142 866
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc. ....2002..	X	6 504
	.....1997..	X	D
001900A1	Packaging paper and plastics film, coated and laminated .....2002..	X	184 490
	.....1997..	X	178 023
001900A3	Bags (plastics, foil, and coated paper) .....2002..	X	100 326
	.....1997..	X	95 167
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes .....2002..	X	48 083
	.....1997..	X	19 771
32721301	Glass containers .....2002..	X	16 414
	.....1997..	X	19 642
32610028	Plastics containers (excluding bags) .....2002..	X	52 705
	.....1997..	X	N
32221001	Paperboard containers, boxes, and corrugated paperboard .....2002..	X	204 127
	.....1997..	X	207 287
33243101	Metal cans, lids, and ends .....2002..	X	16 419
	.....1997..	X	31 825
00970099	All other materials and components, parts, containers, and supplies .....2002..	X	898 063
	.....1997..	X	658 237
00971000	Materials, ingredients, containers, and supplies, nsk .....2002..	X	731 303
	.....1997..	X	287 056

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.